

# ZENITH GC1 Hi-Bulk

### **SPECIFICATION**

BASIS WEIGHT	g/m²±3%	215	235	250	270	295	325	350	380
CALIPER	μm	305±10	355±10	380±15	410±15	460±15	510±15	560±15	610±15
STIFFNESS	CD	4.0	5.0	6.8	8.2	11.0	14.6	17.0	20.0
TABER mN·m(±10%)	MD	8.0	10.0	13.0	16.0	22.5	28.5	35.0	40.0

PROPERTY	UNIT		
MOISTURE	%	6.0±1.0	
SMOOTHNESS PPS (TOP/REV)	μm	1.4±0.3	
BRIGHTNESS ISO (TOP/REV)	%	91.5±2.0	
GLOSS 75° (TOP/REV)	%	50±5	
IGT BLISTER (TOP/REV)	m/s	≥1.5	
COBB TEST(60S) (TOP/REV)	g/m²	40±15	
PLY BONDING	J/m²	≥130	
SQUARENESS	mm	≤2.0	
SIZE DEVIATION	mm	0-2	
Testing conditions (ISO): ter	mperature (23±1)°C	Relative Humidity (50±2)%	

## ZENITH GC1 Hi-Bulk Structure

Top Coatin	g (Blade)
Pre-Coating	g (Blade)
Top Layer	
Under Top	Layer
Filler Layer	
Back Layer	
Pre-Coating	r (Blade)

#### **Features**

- Higher bulk and Stiffness than the standard Ivory Board (Bulk ~1.5).
- Target at GC1 from Europe.
- Aesthetically pleasing pigment coated on back side improve printing potential as compared to manila back.
- Optimum performance on high speed conversion process.
- Excellent performance on folding, die cutting and scoring.
- Food grade -Meets FDA 176.170 requirements.
- Free from any Flavor and Odour.

# **Typical Applications**

- Personal and Health Care products
- Pharmaceuticals
- Media packaging
- Electronics and Entertainment products
- Book covers (215 gsm)
- Cigarette packaging (Offset printing, 215 gsm for inner box and 235 gsm for outer box)
- Base board for foil lamination
- Base board for vacuum metallization
- Chocolates and Confectionery packaging
- Desktop calendars

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